

Certificate of Approval

This is to certify that the Management System of:

British Steel Ltd

Brigg Road, Scunthorpe, DN16 1BP, United Kingdom

has been approved by LRQA to the following standards:

ISO 9001:2015

Approval number(s): ISO 9001 – 0043898

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet.
Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles & split tees. Sections servicing, shotblasting and painting. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical, metallurgical and chemical testing services. Stockholding, processing, shotblasting & painting of a range of steels and steel products. Industrial research and development services for the manufacture of steel and steel products.
The management of wharf based loading and unloading of bulk carriers, material movement and distribution service.

David Derrick

Area Operations Manager UK & Ireland

Issued by: LRQA Limited



Certificate Schedule

Location	Activities
Teesside Processing & Logistics Hub, Lackenby Works, Lackenby, Middlesbrough, TS6 7RP, United Kingdom	ISO 9001:2015 Stockholding, processing, shotblasting & painting of a range of steels and steel products.
Lisburn Service Centre, Moira Road, Lisburn, BT28 2SN, United Kingdom	ISO 9001:2015 Stockholding, processing, shotblasting & painting of a range of steels and steel products.
Skinningrove Works, PO Box 1, Skinningrove, TS13 4ET, United Kingdom	ISO 9001:2015 Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications.
Scunthorpe Rail and Section Mill, Areas 1 & 2, Brigg Road, Scunthorpe, DN16 1BP, United Kingdom	ISO 9001:2015 Manufacture of hot rolled sections.
Advanced Manufacturing Park, 7a Seldon Way, Catcliffe, S60 5XA, United Kingdom	ISO 9001:2015 The provision of industrial research and development services for the manufacture of steel and steel products
Scunthorpe Rail and Section Mill, Area 3, Brigg Road, Scunthorpe, DN16 1BP, United Kingdom	ISO 9001:2015 Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems. Shotblasting and painting of steel products.



Certificate Schedule

Location	Activities
Teesside Beam Mill, Lackenby Works, Middlesbrough, TS6 7RP, United Kingdom	ISO 9001:2015 Manufacture of hot rolled sections.
Whessoe Road, Darlington, DL3 0RG, United Kingdom	ISO 9001:2015 Straightening, cutting to length, profile burning and shot blasting to support Skinninggrove mill.
Brigg Road, Scunthorpe, DN16 1BP, United Kingdom	ISO 9001:2015 Basic oxygen steelmaking, continuously cast semi-finished slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, radiused corner wide flats, joists, channels, angles & split tees. Rolling of heavy track rails and flash butt welding of rails. Manufacture of rolled steel rod in coil form. Supply of coke oven & blast furnace by-products. Provision of mechanical, metallurgical and chemical testing services. Shotblasting and painting of steel products.
Immingham Bulk Terminal, Immingham Dock, Immingham, DN40 2LZ, United Kingdom	ISO 9001:2015 The management of wharf based loading and unloading of bulk carriers, material movement and distribution service.

