

THINK BEFORE YOU TIP

You must not

- Bring any unauthorised passengers or animals onto the site
- Tip if the vehicle is unstable, contaminated or leaning
- Be out of the cab while raising and tipping the body
- Tip within 15 metre radius of other vehicles or pedestrians
- Tip in strong cross winds or when visibility or uneven ground conditions prevail
- 'Jerk' the vehicle to release a 'hung up' load; instead lower the body and seek assistance
- Go under a raised body without first using a designed prop or other safety device
- Race the engine while raising the body
- Override any safety devices
- Attempt to clean residue from the tailgate by hand or using other tools
- Attempt to leave the cab if the vehicle starts to fall over sideways. Leave the cab until the tipper body has fully lowered onto the vehicle chassis
- Proceed off the stocking ground with your vehicle body raised

Vehicles should not touch ANY cables. It is not always clear what sort of cable might have been touched, some telephone and electricity cables look similar. If this does happen and the situation cannot be made safe immediately, advise the Emergency Services.

- The driver should leave the vehicle by jumping as far clear as possible
- The driver must **NEVER** make contact with the ground and the vehicle, or anything touching the vehicle, at the same time as this would complete an electrical circuit and may cause serious injury or death
- The driver must make sure no-one else comes into contact with the vehicle or anything touching it while it is still touching the power cable; ensure the Emergency Services have been called
- The surrounding area should be secured and the electricity supplier contacted to arrange for the power supply to be isolated

You must consider

- That the responsibility for a safe tipping operation rests with the driver
 - Moving forward in a controlled way no more than the full trailer length with the body raised in order to release material choked at the tailgate
 - Installing raised body alarms
- Undertake a pre-start check at the start of the shift or when swapping vehicles. Report any defects and take appropriate action
 - Ensure the vehicle is not overloaded and if unsure, undertake a self-weigh check at the weighbridge
 - Comply with all the standards on the site as expected on the public highway such as speeding and sheeting loads
 - Be aware of the hazards in the area that you are operating in, such as overhead power lines or services
 - Take two minutes to assess all the conditions and ALL possible risks BEFORE starting to tip
 - Make sure that the tipping vehicle is in a straight line on firm level ground with all wheels in contact prior to tipping
 - Wear all necessary PPE (safety boots, hard hat including chin strap, eye protection, safety gloves and high visibility clothing)
 - Make sure the park brake is on before exiting the cab
 - Proceed to tip only when safe to do so
 - Remain in the cab during raising and lowering the body
 - Always wear your seat belt whilst in the cab with the tipper body raised
 - Lower the tipping body fully, secure the body and tailgate prior to moving the vehicle
 - Sheet the load when in transit or in designated area
 - Comply with instructions given from authorised persons such as Security
 - Do not contaminate roads by dragging dirt or debris

You must always

- that could poses a hazard to other road users
- Keep your vehicle clean and tidy
- Maintain 3 metres from a rail line
- Report all incidents, hazards and near misses immediately
- If the vehicle begins to topple over, the driver should brace him/herself against the back of the driver's seat and hold firmly on to the steering wheel. The driver should never try to jump out of a lorry that is falling over

INDUCTION RECORD

Driver's name (block letters)

.....

Company

.....

Induction date

.....

Induction number

.....

Driver's signature

.....

Emergency telephone numbers

Scunthorpe and Skinningrove	3333
Teesside	2222
Immingham Bulk Terminal	5555

SAFE TIPPING INSTRUCTIONS

Your safety...

is our number one priority

Think...

before you tip

I will...

- Always take two minutes to check all conditions before tipping
- Remain in the cab during raising and lowering of the body
- Comply with the site rules set out in my site induction
- Report all hazards, near misses and incidents
- Be responsible for a safe tip
- I will wear my seat belt



**BRITISH
STEEL**

BRITISHSTEEL.CO.UK

A | Brigg Road, Scunthorpe, DN16 1XA, United Kingdom
T | +44 (0)1724 404040

Care has been taken to ensure that the contents of this publication are accurate, but British Steel UK Limited and its subsidiaries and associated undertakings (having the meaning set out in the Companies Act 2006) do not accept responsibility or liability for errors or information that is found to be misleading.

Copyright British Steel 2022

British Steel Limited is registered in England under number 12303256 with registered office at Administration Building, Brigg Road, Scunthorpe, DN16 1XA.

BUILDING STRONGER FUTURES

OCTOBER 2022



**BRITISH
STEEL**



SAFE TIPPING INSTRUCTIONS

BUILDING STRONGER FUTURES