



Declaration of Performance
The Construction Products (Amendment etc.) (EU Exit)
Regulations 2020 No 1359

Unique identification code of the product-type:
No. BS Section S355ML

Section S355ML / 1.8834 according EN 10025-4

Intended use:
To be used in Metal Structures and Composite Metal and
Concrete Structures

Manufacturer:
British Steel Limited
Brigg Road
Scunthorpe, DN16 1XA

Tel: +44 (0)1724 404040

Website : www.britishsteel.co.uk

System of assessment and verification of constancy of
performance of the product:
System 2+

Factory Production Control Assessment body No. 0038 performed the initial
inspection of the manufacturing plant and of factory production control and the
continuous surveillance, assessment, and evaluation of factory production
control and issued the certificate of conformity of the factory production control.

The performance of the product identified in the Declared Performance is in
conformity with the set of declared performance/s.
This declaration of performance is issued, in accordance with: Regulation (EU
Exit) Regulations 2020 No 1359, under the sole responsibility of the
manufacturer identified above.

Certificate No. 0038/CPR/LRQ0860859/1

Signed for and on behalf of the manufacturer by:

Chris Vaughan
Chief Operating Officer (Interim),
British Steel Limited

1st May 2025
Date

Essential characteristic	Declared Performance				Harmonised Standard
Tolerances on dimensions and shape	I & H Sections Equal Flange Tee Equal Angle Unequal Angle Tapered Flange I Bulb Flats Channels		EN 10034 EN 10055 EN 10056-2 EN10056-2 EN 10024 EN 10067 EN 10279		EN10025-1 2004
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	–	16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	325		
	100	150	320		
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min	max	
	0	40	470	630	
	40	63	450	610	
	63	80	440	600	
	80	100	440	600	
	100	150	430	590	
	Elongation (transverse)	Nominal thickness (mm)		Values min (% 5.65√s ₀)	
>		<=			
0		150	22		
Impact strength (longitudinal)			27J at - 50oC		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	–	16	0.39		
	16	40	0.39		
	40	63	0.40		
	63	120	0.45		
	63	120	0.45		
Durability	Nominal thickness (mm)		Values min (%)	Values max (%)	
	–	120		Mn: 1.60 Cr: 0.30 Cu: 0.55 C: 0.14 Si: 0.50 P: 0.025 S: 0.020 Nb: 0.050 V: 0.10 Ni: 0.50 Mo: 0.10 N: 0.015	



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Harmonised Standard :
EN 10025-1 – 2004

Section S355ML / 1.8834

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and Concrete Structures

Elongation :
Tensile Strength :
Yield Strength :
Impact Strength :
Weldability :
Durability :
EN 10025-4

Dangerous Substances : No Performance Determined

UK Conformity Assessment Body
LRQA Verification Limited
1 Trinity Park, Bickenhill Lane,
Birmingham B37 7ES.

Website www.lrqa.com