



Declaration of Performance
The Construction Products (Amendment etc.) (EU Exit)
Regulations 2020 No 1359

Unique identification code of the product-type:
No. BS Section S355K2

Section S355K2 / 1.0596 according EN 10025-2

Intended use:
To be used in Metal Structures and Composite Metal and
Concrete Structures

Manufacturer:
British Steel Limited
Brigg Road
Scunthorpe, DN16 1XA

Tel: +44 (0)1724 404040

Website : www.britishsteel.co.uk

System of assessment and verification of constancy of
performance of the product:
System 2+

Factory Production Control Assessment body No. 0038 performed the initial
inspection of the manufacturing plant and of factory production control and the
continuous surveillance, assessment, and evaluation of factory production
control and issued the certificate of conformity of the factory production control.

The performance of the product identified in the Declared Performance is in
conformity with the set of declared performance/s.
This declaration of performance is issued, in accordance with: Regulation (EU
Exit) Regulations 2020 No 1359, under the sole responsibility of the
manufacturer identified above.

Certificate No. 0038/CPR/LRQ0860859/1

Signed for and on behalf of the manufacturer by:

Chris Vaughan
Chief Operating Officer (Interim),
British Steel Limited

1st May 2025
Date

Essential characteristic	Declared Performance			Harmonised Standard	
Tolerances on dimensions and shape	I & H Sections Equal Flange Tee Equal Angle Unequal Angle Tapered Flange I Bulb Flats Channels		EN 10034 EN 10055 EN 10056-2 EN10056-2 EN 10024 EN 10067 EN 10279	EN10025-1 2004	
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	—	16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
	100	150	295		
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min		max
	3	100	470		630
	100	150	450		600
Elongation (transverse)	Nominal thickness (mm)		Values min (% 5.65√so)		
	>	<=			
	3	40	22		
	40	63	21		
	63	100	20		
	100	150	18		
Impact strength (longitudinal)	K2		40J at - 20oC		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	—	30	0.45		
	30	40	0.47		
	40	150	0.47		
Durability	Nominal thickness (mm)		Values min (%)	Values max (%)	
	—	40		Mn: 1.60 Cu: 0.55 C: 0.20 (>30mm 0.22) Si: 0.55 P: 0.025 S: 0.025	
	40	150		Mn: 1.60 Cu: 0.55 C: 0.22 Si: 0.55 P: 0.025 S: 0.025	



Manufacturer:
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Scunthorpe, UK

20

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Harmonised Standard :
EN 10025-1 – 2004

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Elongation :
Tensile Strength :
Yield Strength :
Impact Strength :
Weldability :
Durability :
EN 10025-2

Dangerous Substances : No Performance Determined

UK Conformity Assessment Body
LRQA Verification Limited
1 Trinity Park, Bickenhill Lane,
Birmingham B37 7ES.

Website www.lrqa.com