



Declaration of Performance
(according to regulation EU No 305/2011)

Unique identification code of the product-type:
No. BS Section S235J2

Section S235J2 / 1.0117 according EN 10025-2

Intended use:
To be used in Metal Structures and Composite Metal and
Concrete Structures

Manufacturer:
British Steel Limited
Brigg Road
Scunthorpe, DN16 1XA

Tel: +44 (0)1724 404040

Website : www.britishsteel.co.uk

System of assessment and verification of constancy of
performance of the product:
System 2+

Factory Production Control Notified Body No. 0343 performed the initial
inspection of the manufacturing plant and of factory production control and the
continuous surveillance, assessment, and evaluation of factory production
control and issued the certificate of conformity of the factory production control.

The performance of the product identified in the Declared Performance is in
conformity with the set of declared performance/s.

This declaration of performance is issued, in accordance with:
Regulation EU No 305/2011 under the sole responsibility of the
manufacturer identified above.

Certificate No. 0343/CPR/LRQ0860859/1

Signed for and on behalf of the manufacturer by:

Chris Vaughan
Chief Operating Officer (Interim),
British Steel Limited

22nd January 2026
Date

Essential characteristic	Declared Performance			Harmonised Standard
Tolerances on dimensions and shape	I & H Sections		EN 10034	EN10025-1 2004
	Equal Flange Tee		EN 10055	
	Equal Angle		EN 10056-2	
	Unequal Angle		EN10056-2	
	Tapered Flange I		EN 10024	
	Bulb Flats		EN 10067	
	Channels		EN 10279	
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)	
	>	<=		
	-	16	235	
	16	40	225	
	40	63	215	
	63	80	215	
	80	100	215	
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)	
	>	<=	min max	
	3	100	360 510	
	100	150	350 500	
Elongation (transverse)	Nominal thickness (mm)		Values min (% 5.65√s ₀)	
	>	<=		
	3	40	24	
	40	63	23	
	63	100	22	
Impact strength (longitudinal)	J2		27J at - 20°C	
Weldability CEV	Nominal thickness (mm)		Values max (%)	
	>	<=		
	-	40	0.35	
	40	150	0.38	
Durability	Nominal thickness (mm)		Values min (%) Values max (%)	
	-	150	Mn: 1.40 Cu: 0.55 C: 0.17 P: 0.025 S: 0.025	



0343

Manufacturer:
British Steel Limited
Brigg Road
Scunthorpe, UK

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Harmonised Standard :
EN 10025-1 – 2004

Section S235J2 / 1.0117

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and Concrete Structures

Elongation :
Tensile Strength :
Yield Strength : EN 10025-2
Impact Strength :
Weldability :
Durability :

Dangerous Substances : No Performance Determined

EU Notified Body
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